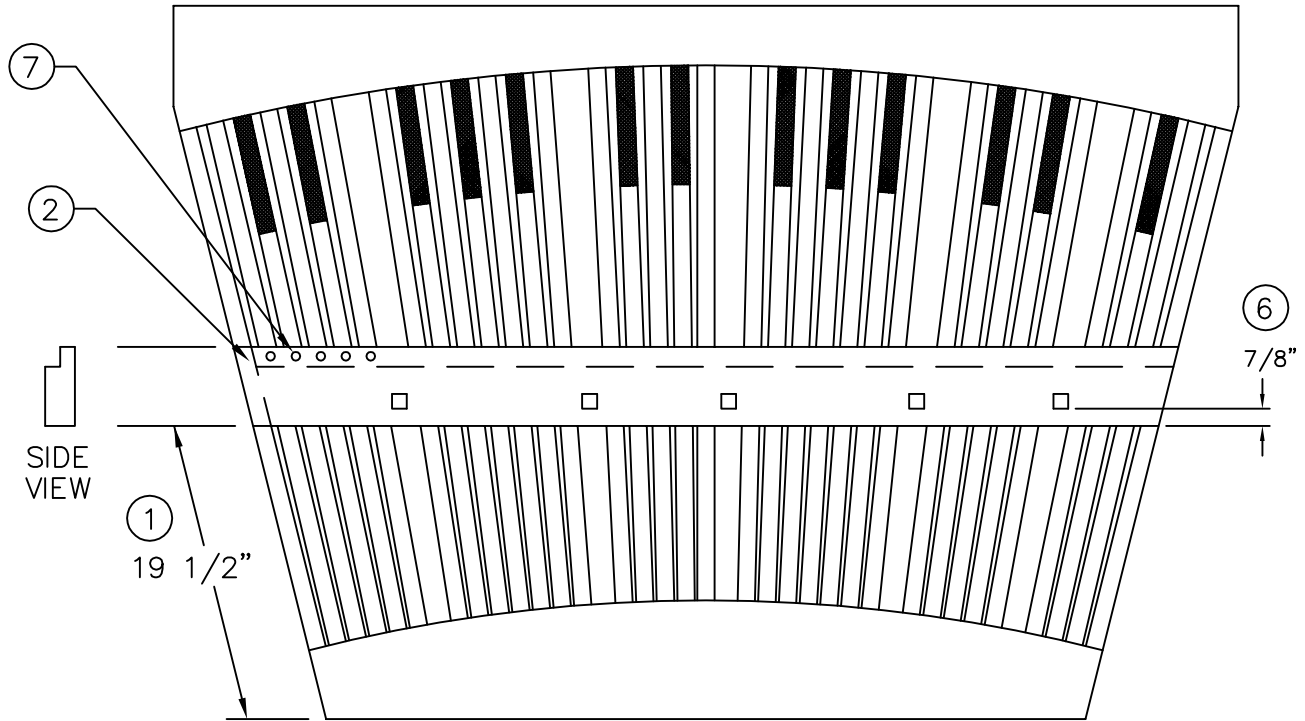


ORGAN SUPPLY INDUSTRIES inc., erie, pa.

DWG# 330.00 NAME PEDAL CONTACT RAIL ASSY. DATE 1/30/98 REV. 00 BY RMM SCALE: NONE



NOTES:

1. MARK 19 1/2" FROM HEEL END TO TOE END OF PEDALBOARD.
2. PLACE CONTACT BAR AT LINES MARKED 19 1/2" AND MARK LINES FROM THE INSIDE OF THE FRAME ONTO THE CONTACT BAR.
3. SET PROTRACTOR TO ANGLE ON BAR. OSI PEDALBOARD 76 1/2° PROTRACTOR ,12° BLADE
4. MOUNT CLEATS ON BAR, THEN MONUT BAR ON PEDALBOARD SO THERE IS A MINIMUM OF 1 5/8" BETWEEN KEY AND BAR.
5. MARK BAR FOR CONTACT BLOCKS BY DRAWING A LINE WITH A PENCIL DOWN THE SIDE OF KEYS.
6. REMOVE BAR, GLUE CONTACT BLOCKS ON BAR IN THE LINES, GLUE 3/4" X 3/4" BLOCKS BETWEEN THE 5 SPACES, 7/8" FROM FRONT OF BAR. MOUNT THE DUST COVER TO THESE BLOCKS, WITH (1 1/2" X #8 RHWS.).
7. DRILL HOLES FOR WIRING CABLE.